

Date: Friday, 11/24/2006 8:54:59 AM
 User: Chantal Lavoie

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: 8" MIRROR		
Job Number	: 29690		Part Number	: D2011103		
Estimate Number	: 10103		Drawing Number	: D2011 REV. F		
P.O. Number	: N/A		Project Number	: N/A		
This Issue	: 11/24/2006	S.O. No. : N/A	Drawing Revision	: F		
Prst Rev.	: NC		Material	: N/A		
Frst Issue	: N/A		Due Date	: 12/1/2006		
Previous Run	: 26938		Qty:	50	Um:	Each
Written By						
Checked & Approved By						
Comment	: Est: J 04.09.15 Added Steps 5-7		KJ/JLM			

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING Comment: PURCHASING Issue P/O: 2555 Velvac Mirror P/N: 708441 Possible supplier: UAP/NAPA Material release note required
2.0	708441	MIRROR 8" Comment: Qty.: 1.0000 Each(s)/Unit Total : 50.0000 Each(s) Mirror 8"
3.0	PACKAGING 1	PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Recieve & Inspect for Transit Damage Ensure Material Release Note is attached
4.0	QC6	DIMENSIONAL CHECK Comment: DIMENSIONAL CHECK
5.0	D30153	Lock Nut Comment: Qty.: 1.0000 Each(s)/Unit Total : 50.0000 Each(s) Locknut Pick: Qty Part Number Description Batch 1 D3015-3 Lock nut 628706

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 06/12/05
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: 8" MIRROR

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Part Number: D2011103

Job Number:



Seq. #: Machine Or Operation: Description :

6.0 AN960JD516 Washer



Comment: Qty.: 1.0000 Each(s)/Unit Total : 50.0000 Each(s)

Washer

Pick:

Qty Part Number Description Batch
1 AN960JD516 Washer M 100564 -

7.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- Discard Hardware & Install new hardware loosely

white

50

2- Inject 3ml of Black Sikaflex adhesive per hole.

one time
only -

Qty Part Number Description Batch
A/R Sikaflex-291 M102107
Expiry date 02/2007

M 06/12/04 ✓

8.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

M 06/12/04 (50) ✓

9.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1.

Identify and Stock

Location: ST204 & ST205

L 06/12/05 (50) ✓

10.0 QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

L 06/12/05

Job Completion



U 06/12/05

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

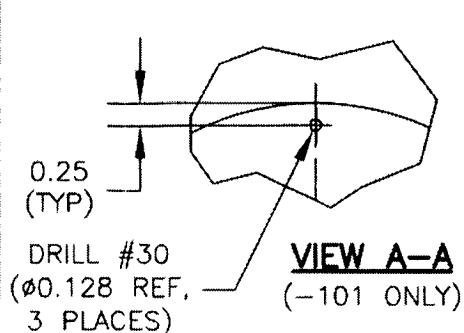
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

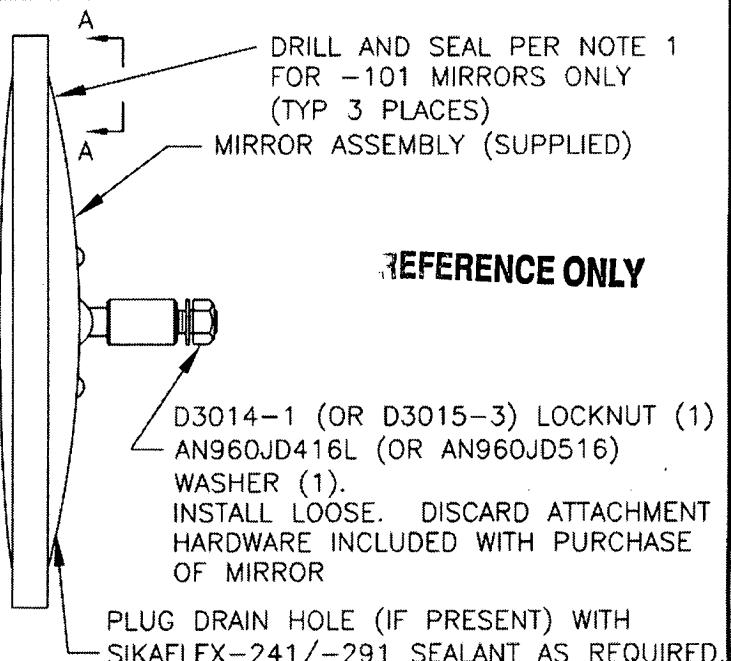
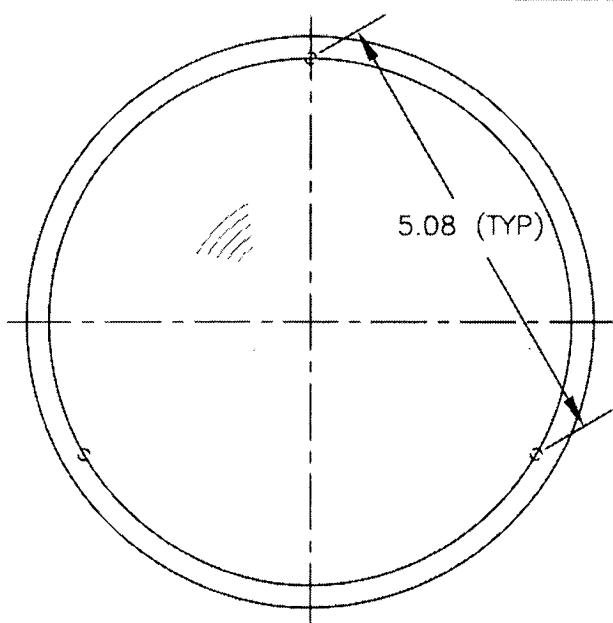
DART

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D2011 REV. F SHEET 1 OF 1
DATE		TITLE MIRROR ASSEMBLY SCALE 1:2

04.09.10



-	90.03.31	NEW ISSUE
A	90.06.15	DWG No. WAS DSP1011, ADDED -103
B	98.04.09	SIKAFLEX 241 ADDED
C	99.06.01	REPLACE DOMINION AUTO MIRRORS WITH PHILLIPS, ADDED STUDS, REDRAWN
D	01.04.23	NEW 6" MIRROR, ADD NUT, RMV STUD
E	01.05.08	NEW 8" MIRROR
F	04.09.10	ADD HOLES FOR SEALANT ON -101



RELEASED
DRAFT
01.09.10

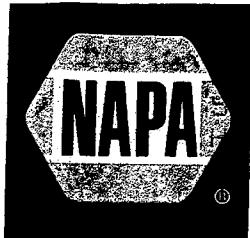
QTY -101	QTY -103	Part Number	Description
X		D2011-101	MIRROR ASSEMBLY 6"
	X	D2011-103	MIRROR ASSEMBLY 8"
1		28043	MIRROR 6" (GROTE)
	1	708441	MIRROR 8" (VELVAC)
1		D3014-1	LOCKNUT
1		AN960JD416L	WASHER
	1	D3015-3	LOCKNUT
	1	AN960JD516	WASHER

NOTES:

- 1) ON -101 MIRRORS ONLY, DRILL QTY(3) Ø0.128 HOLES (REF) AS SHOWN AND INJECT SIKAFLEX-241/-291 SEALANT TO ENSURE MIRROR ADHERES TO HOUSING. TEST ASSEMBLY TO 50 LBS AFTER 24 HOURS.
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.

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HAWKESBURY AUTO PARTS INC 5580GST#: 861597896RT0001
4 MAIN STREET WEST EXC#: SU 6259 EXP: 03/12/31
HAWKESBURY, ONT. K6A 2J2 DANGEROUS GOODS PERMIT
TEL: 632-8575 FAX: 632-1539 EXPIRY DATE:

EMERGENCY TELEPHONE NUMBER 24 HOURS
CANUTEC 613-996-6666

ACCT #	SOLD TO		DATE	TIME	STORE #	EMP #	INVOICE N
01601	DART AEROSPACE LTD 1270 ABERDEEN STREET HAWKESBURY, ONTARIO K6A 1K7		11/29/06	12:35	060004074	31	142336
SR #			PURCHASE ORDER #		ATTENTION		
6			000002555				
AD			TAX EXEMPTION: 8122-3207				
EO			TERMS: NET 30 DAYS		CHARGE SALE		
DELIVERY:							
PART NUMBER	LN	DESCRIPTION	QUANTITY	PRICE	NET	TOTAL	
708441	GRO	CONVEX MIRROR	50.00	29.950	23.950	1197.50	T.

REFUNDED BY _____

Subtotal 1197.50
Tax 6% GST ONLY 71.45
Tax 0% 0.00

VERIFIED BY _____

TOTAL ----> CHARGE SALE 1269.35

Chris Lancia

SIGNATURE

ALL GOODS RETURNED MUST BE ACCOMPANIED BY THIS INVOICE

W/06/12/02